

(11)

EP 0 560 318 B1

(12)

EUROPEAN PATENT SPECIFICATION

(45) Date of publication and mention of the grant of the patent: 29.07.1998 Bulletin 1998/31 (51) Int CL® G06K 7/14, G06K 19/14, G11B 7/00, G11B 7/24

(21) Application number: 93103828,5

(22) Date of filing: 10.03.1993

(54) Optical card and device to read same

Optische Karte und Gerät zum Lesen derselbem

Carte optique et appareil pour la lecture de celle-ci

- (84) Designated Contracting States: DE ES FR GB IT NL
- (30) Priority: 10.03,1992 JP 86407/92
- (43) Date of publication of application: 15.09.1993 Butletin 1993/37
- (73) Proprietor: OMRON CORPORATION Kyoto 616 (JP)
- (72) inventors:
 Tsubol, Kazuo
 Takatsuki-city, Osaka 569 (JP)

- Iguchi, Koji
 Takatsuki-city, Osaka 569 (JP)
- (74) Representative: Kahler, Kurt, Dipl.-Ing, et el Patentanwälte Kahler, Käck, Flener et col., Vorderer Anger 258 86899 Landsberg/Lech (DE)

(56) References cited: EP-A- 0 374 256 GB-A- 2 228 821

WO-A-90/10916

 PATENT ABSTRACTS OF JAPAN vol. 13, no. 526 (M-897)22 November 1989 & JP-A-01 214 487

P 0 560 318 B1

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patient Office of opposition to the European patent granted. Notice of opposition shall be filled in a written reasoned statement. It shall not be deemed to have been filled until the opposition fee has been paid. (Art. 99(1) European Patient Convention).

FIELD OF THE INVENTION:

This invention concerns an optical card on which 5 data are optically recorded and reproduced and an optical card system.

BACKGROUND:

Figure 10 shows a relevant prior and optical card 101-figure 3 shows the schall substruction of such a card. In these figures 2 and 10, display symbols 3 constitute the tops and other information which is entered on a stock start of the substruction of the start of start of start of the start of start

To record data on the above-described optical card 101, a light beam is modulated in a manner correspond- 25 ing to the symbols to be recorded. This light beam is trained on the recording layer 5, causing pitting on that layer

To reproduce, or play back, the data from optical card 101, a light beam is aimed at the pits on recording 39 layer 5. The light is diffracted by the pits, and the resulting modulated optical signals are detected by a photodetector (not pictured).

Layer 5 on the prior at optical card 101 has a large recording surface. This makes it diduct to check the art—as ea where visible data, consisting of characters, irrages, and the like, are stored on the card. To ackness this problem, it has been suggested that visible data such as characters, images, is proto of the cardholder's face, etc.) and the like be intered on the back of optical card 101. However, this scheme leaves open the possibility that the data might be obliterated by being subbed of and new data being logged in their place.

One solution to prevent forgety or attention of the visible data would be to embose this data on the surface of the optical card, thereby displaying such data as the identification number or the account number, as is done on standard credit cards or cash cards, However, this causes the card to have a non-valinm thickness, which makes at difficult for the card to be registered in the corcert position in the recording and reproducing devices.

Another solution is to record the identification number or account number image data on the recording layer 5; instead of that data being visible, so as to prevent lorgery or alteration. However, this scheme results in the space available on layer 5 being substantiably reduced. This is because the amount of space required, especially for image data, is prodigious. Furthermore, if

a reproducing device is not available there is no way to verify that image data stored on layer 5.

in WO 90/10916 an erasable optical data card is discosed in which laser written data is recorded. The data card also contains premarently stored pre recorded in formation in form of surface contours or photograph marks. The pre recorded information is stored either a top or directly below the enables recording strip.

SUMMARY OF THE INVENTION:

In view of the above-described problems associated with the prior art optical cards an objective of this invention is an optical card having a readily verifiable area where the visible character and image data are recorded. Another objective of this invention is an optical card resistant to forgery or alteration. A further objective is a device to reproduce the data no this card.

The present invention achieves the above objectives with an optical card according to claim 1. Human-readable data are printed on a light absorbing layer coated on the base layer and a transparent optical recording layer is formed on top of the light-absorbing layer and the human-readable data.

The optical card system of this invention is defined in claim 4.

BRIEF DESCRIPTION OF THE DRAWINGS:

Figure 1 is an oblique view illustrating the actual structure of the optical card of this invention. Figure 2 is a cross section to show how the optical

card in our example is actually constructed.

Figure 3 is a flat view showing the basic appearance

of an example of the optical card of this invention.

Figure 4 is an oblique view showing the overall appearance of one example of the optical card system of this invention.

Figure 5 is a block diagram illustrating the actual structure of an optical card system in which this invention has been implemented.

Figure 6 is an oblique view of the overall appearance of another example of how the card system of this invention might be implemented.

Figure 7 shows the order of the processes involved in the manufacture and issuance of a sample optical card following the design of this invention.

Figure 8 is a continuation of the process shown in

Figure 7.
Figure 9 is an oblique view showing the actual struc-

ture of a prior art optical card.

Figure 10 is a flat view showing the basic structure of a prior art optical card.

DETAILED DESCRIPTION OF THE INVENTION:

This section explains an embodiment of the present invention, with reference to Figures 1 through 3. Ele-

ments identical to those shown in the prior art Figure 9 are given the same numbers.

Figure 1 is an oblique view illustrating the actual structure of the optical and 1 of this embodiment. On this card 1, the visible data 8, which include such information as name, address and telephone number, emprished (and thus entered) on light-absorbing print layer 4. Recording layer 5, on which data will be recorded by, for example, the established melhod of forming plas for diffracting a light beam, is faminated via film 5 onto the Sight-absorbing print layer 4, on which viable data share bear being brinted. Transparent layer 7 and protective layer 8 are then laminated, in that order, in such a way as to cover the entire surface of base layer 2. The optical cand 1 this embodiment is formed.

Figure 2 is a cross section showing the structure of optical card 1. In this figure, visible data 9 are printed on light-ebsorbing print layer 4. Film 6 is attached to layer 4 by means of achesive 11. Recording layer 5 is laminated on lop of lim 6. Transparent layer 7 and protective layer 8 are attached by means of achesive 12.

Figure 3 is a flat view showing the basic appearance of the optical card 1, it shows examples of the visible date 9 printed on the card; name, phone number and signature. Data 9 could also include a photograph or 25 other image data.

With an optical card 1 structured in this described manner, litin 6 covers the light-absorbing print layer 4, where visible data 9 are printed: If someone attempts to peel off film 6 to lorge or alter information, the recording 30 layer 5 will be destroyed.

An example of the data reading device which reads the visible data printed on optical exact v. with reference to Figure 4 and 5 will now be described. A description of an optical data reading device which reads the non-visible data formed as pits in layer 5 is not presented, as it is demical to the light beam reader of pitor at. In Figure 4, the data reader 21 has an image scanner 22 which optically reads the images in the visible data 9. When the data reader 21 moves in the discribin indicated with a move, image scanner 22 begins to scan. The image data read by the image scanner 22 has considered its can are transmitted to printer 24 through transmission cable 23. The image data reads transmitted to the

printer 24 are printed on document 25.

Figure 5 is a block diagram illustrating the actual etructure of the data reader 21. As shown in that figure, optical bears mither 31 outputs an optical bears mither 31 outputs an optical bears. When data reader 21 moves in the direction shown by the arrow, the reader begins to earn in the specified direction. 39

The optical beam is directed to the region where visible data Baraphinds on the optical cann (1. The optical beam reflected by the optical cann of predictor 33. This detector 33 occurrents the light received into electrical signal corresponding to the quantity of light. These selectival signals corresponding to the quantity of light. These selectival signals are highly the optical shown for optical shown for the optical shown for optical shown for optical shown for the signal processing unit 34, when they are processed so be to increase the nontests.

and remove the noise and are then binarized. These binarized signals are input into buffer 35, where they are temporarily stored. When buffer 35 accimulates one page worth of data, those data are input into printer 24 by way of printer drive unit 36 and data transmission cable 23.

It is possible to combine image scanner 22 and printer 24 in a single device, as shown in data reader 41 in Figure 6. In this way, the images within the printed visible data 9 can be printed on document 25. With this scheme, opical card 1 can be used to produce documents in the same way as embossed magnetic cards, such as credit cards, are used.

Visible data 9 may be printed in an ink whose re-15 flectivity is written; identical to the oil light-absorbing print ligrer 4 with respect to light in the visible werelength region, but which differs from print layer 4 in a relitative characteristics within werelength beyond the visible spectrum, such as infrared. Printing visible date 9 with 9 such an ink with result in the printed data being sessorisally not visible to the eye; but the printed image data can be detected by a datar reader which caces the timego with an infrared beam. This feature allows the optical card to have the function served by the wetermark on 150 page money, and makes the card further resistant to forces.

The steps for producing a specific example card £2 of the optical card of will now the described, with inferience to Figures 7 and 8. For this example, the produced card will be a rendict card. As is shown in Figure 7 (a), card pattern 52, consisting of the shape of the card, the boy, and other information, and positioning marks 53 have already been printed on base layer 51, which is covered with a protective sheet 61. Sheet 61 has a holde 52 cut in it corresponding to the position where the signature, which will be one of this items in the visible data. 9, will be placed. Protective sheet 61 has another protective sheet 63, affects so that 1 cards and 52 of the position of the signature has the signature of the signature of the signature of the signature signature of the signa

As can be seen in Figure 7 (b), the cardholder removes protective sheet 63 and signs his name with pen 54 on the light-absorbing print layer 4. This signature is then covered and preserved by the protective sheet 63. The cardholder then sends the base layer 51, which is also covered by the protective sheet 61, to the card manufacturing facility. At the manufacturing facility, the protective sheet 61 is removed from the base layer 51. The multilayer sheet 71, which will form the recording layer, is then applied to the base layer 51 in such a way that positioning marks 53 coincide with the positioning marks 73 (Figure 7 (c)). Multilayer sheet 71 consists of a recording layer 72, a transparent layer 73 and a protective layer 74, which correspond, respectively, to layers 5, 7, and 8 of the generic card shown in Figs. 1-3. In this way optical card assembly 81 is formed, as shown in Figure

Next, the optical card 82 is punched out along the indicated pattern, as shown in Figure 8 (a), and the card is completed. Figure 8 (b) is a flat view showing the ap-

péarance of the completed opticat card 82. Except for signature 91, alt the visible data, i.e., trademark 93 and identification number 92, were printed as tight-absorbing print layer 4 on base layer 51.

As was discussed above, the optical card described 5 in this application is a card on which falte can be recorded and reproduced optically. Visible data are entered on the base layer of this card, and an optically transperent recording layer, for recording normsishle data, is formed above these visible data. This allows the region where 10 the data, considering of characters, images, or the size, are stored to be visually checked, and serves to prevent forcer or attention of the data.

The loregoing description of this invention is given in terms of the specific embodiments described herein. 15 However, upon reading this disclosure adaptation, variations and modifications within the scope of this invention as defined by the claims will become readily apparent to one of ordinary skill in the art.

Claims

 An optical card for recording and reproducing optical data, comprising;

a base layer (2, 51);

a light-absorbing layer (4) coated on said base layer (2; 51) and

a substantially transparent recording layer (5; 72) having means for storing optical data, formed on top of said light absorbing layer (4),

characterized in that

human-readable data (9, 92, 93) are printed 35 on said light-absorbing layer (4), which human readable data (9, 92, 93) are covered by said recording layer (5, 72).

An optical card for recording and reproducing optical data according to claim 1,

wherein said human-readable data (9, 92, 93) are visible.

 An optical card for recording and reproducing optical data according to claim 1 or 2,

> wherein said human-readable data (9; 92, 93) are marked by an invisible ink having a reflectivity virtually identical to the reflectivity of said fight-absorbing layer (4) in a visible wavelength tight, and

wherein said Invisible ink has reflective characteristics differing from the reflectivity of said tight-absorbing layer (4) in an invisible wavelength light, so that said human-readable data (9, 92, 93) can be detected by a light within said invisible wavelenoth. 4. An optical card system comprising:

an optical card (1; 82) as defined in any one of the claims 1 to 3, and

an optical card reader (21, 41), having means for scanning said human-readable data (9, 92, 93) and generating binary data corresponding thereto.

Patentansprüche

 Optische Karle zum Autzeichnen und Wiedergeben von optischen Daten, welche umfaßt;

eine Grundschicht (2; 51);

eine lichtabsorbierende Schicht (4), die auf die Grundschicht (2, 51) aufgetragen ist, und eine im wesenlichen bransperente Autzeichnungsschicht (5; 72) mit Mitteln zum Speichem oplischer Daten, die auf der lichtabsorbierenden Schicht (4) ausspelbiet ist.

dadurch gekennzeichnet, daß -

für den Menschen lesbare Daten (9, 92, 93) auf die lichtabsorbierende Schicht (4) gedruckt sind, wobei die für den Menschen lesberen Daten (9, 92, 93) von der Aufzeichnungsschicht (5, 72) bedeckt sind.

Optische Karte zum Aufzeichnen und Wiedergeben von obtischen Daten nach Anspruch 1.

wobei die für den Menschen lasbaren Daten

(9; 92, 93) sichtbar sind.
 Optische Karte zum Aufzelchnen und Wiedergeben von optischen Daten nach Anspruch 1 oder 2,

wobei die ißtr den Menschen lesbaren Daten (Ş. Ş2, 93) mit einer unsichtüberen Tinte merident, die den Relationsvermögen aufwelt, das dem Reflotionsvermögen der lichtabsorbiteren ens Schich (14) im Licht einer sichtberei Weilenlänge virtuell bientlich ist, und wobei die unsichtbera in Tinte Refletionsvereinden schalten aufwelte, die eich vom Refletionsvereinden schalten aufwelte, die eich vom Refletionsvereinden schalten aufwelte, die eich verner Refletionsvereinden schalten aufwelte, die eine Menschen lebtanen Daten (§ 25, 93) durch ein Licht innerhalb des unschilbaren Weilenbilligen bereiche erfaßt werden können.

System f
 ür eine optische Karte, welches umla
 t:

eine optische Karle (1; 82) nach einem der Ansprüche 1 bis 3, und

ein Lesegerät (21, 41) für eine optische Karte

. . .

mit Mitteln zum Abtasten der für den Menschen lesbaren Daten (9; 92, 93) und zum Erzeugen von binären Daten, die diesen entsprechen. données binaires correspondant à celles-ci.

Revendications

- Carte optique pour enregistrer et reproduire des données optiques, comprenant;
 - une couche de base (2; 51);
 - une couche absorbant la lumière (4) appliquée sur ladite couche de base (2 ; 51);
 - une couche d'enregistrement essentiellement transparente (5; 72) présentant des moyens 15 destinés à stocker des données optiques, tormée sur le dessus de ladite couche absorbant la lumière (4);

caractérisée en ce que

- des données lisibles par l'homme (9, 92, 93) sont imprimées sur ladite couche absorbant la lumière (4), lesdites données isibles par l'homme (9; 92, 93) étant recouvertes par ladite couche d'enregistrement (5; 72).
- Carle optique pour enregistrer et à reproduire des données optiques selon la revendication 1, dans laquelle lesdites données lisibles par l'homme 30 (9; 92, 93) sont visibles.
- Carte optique pour enregistrer et à reproduire des données optiques seion la revendication 1 ou 2.

dans laquelle lesdites données lisibles par homme (9; 52, 93) sont marquées par une enrore invisible précentant un pouvoir de réflexion essentiellement identique au pouvoir de rélieux de la dite course absorbant la tumière (4) dans une lumière à longueur d'onde visible,

dans laquelle lacifité encre invisible présente des cancitifistiques riflicatives différant du pouvoir de rafferior de lacificacione lacothera de la laturitério de lacifica couche absorbent « la laturitére (4) dans une hamière à longueur d'onde invisible, de sorte que les domnées lisibles par l'homme (9, 92, 93) pervent être défectées par une hamière à l'intérieur de lacifie longueur d'onde invisible.

- 4. Système de carte optique comprenant :
 - une carte optique (1; 82) selon l'une des revendications 1 à 3, et un lecteur de carte optique (21, 41) présentant des moyens pour scanner lesdites données lisibles par l'homme (9; 92, 93) et générer des

FIGURE 1

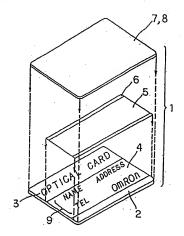


FIGURE 3

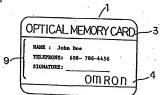
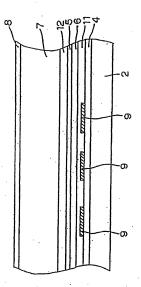
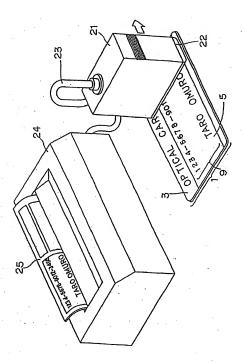


FIGURE 2



7

FIGURE 4



.

PICHOP (

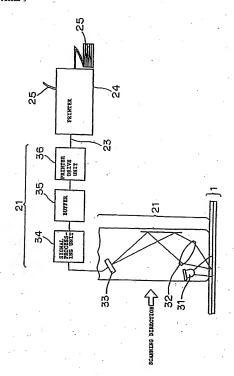
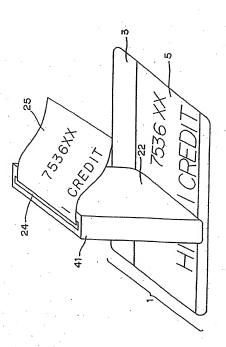
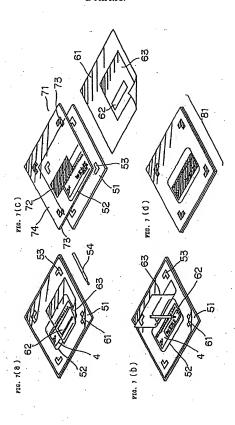
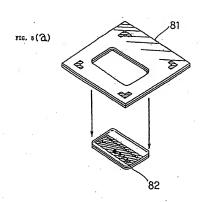


FIGURE A







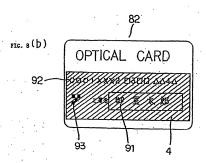
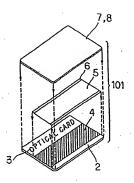


Figure 9



Pigure 10

